

StoneFlex+ POLYESTER PUTTY

Characteristics:

High-viscosity putty is based on polyester resin. It is used to filling small holes and rebuild in horizontal and vertically natural stones and stone-conglomerates. StoneFlex+ is easy ability to tinting with pigment pastes SOLIDO StoneColour. The product can have the brilliant polish by polishing.

Technical data:	StoneFlex+ polyester putty
Viscosity in 23±2°C	35000-50000 mPas
Density	1.65 g/m ³
Appearance	Light-beige, white, black paste
Mixing ratio	100 + 2÷3%
Potlife	4-5 min.
The time of hardening at a temp. of 23°C	approx. 60 min.
The minimum-temperature of the hardening	5°C
The minimum-temperature of the use after hardening	-10°C
The maximum temperature of the use after hardening	100°C

The preparation of the surface:

The surface of the stone should be clean, dry and not greasy.

Products supplementary:

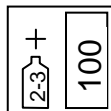
The hardener – the benzoyl peroxide.
StoneColour

Procedure:

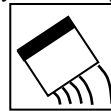
Prepare a part of putty. If necessary, to correct the colour of the putty by addition pigment paste StoneColour of NOVOL. Mix components. Pay attention of required quantity of the hardener. Apply StoneFlex+ by the putty knife on the prepared surface. Do not put back to the can the rest of the putty mixed with the hardener. Wait about 60 min. After this time the surface of the stone is ready to next process.



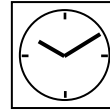
Clean
the surface



Potlife
4 - 5 min. /23 C



Apply



approx. 60 min./23 C

Tools cleaning:

The solvent to nitrocellulose products. The product Thin 880 of NOVOL is recommended.

Storage time and condition:

Store in a dry, cool place, away from sources of fire and heat. Direct sunlight should be avoided.
The putty: 12 months at the temperature of 20°C. The hardener: 18 months at the temperature of 20°C.

Industrial safety:

See Safety Data Sheet of this article

Capacity:

The glue appears in capacity: cans 0.90kg and buckets 4kg and 10kg.