

TIX E+ THIXOTROPIC EPOXY GLUE

Characteristics:

2-components, freezeproof, light-yellow colour glue is based on epoxy resin. It is used to repair and bond in vertically natural stones and stone-conglomerates. The product can have the brilliant polish by polishing. TIX E+ is easy ability to tinting with pigment pastes SOLIDO StoneColour.

Technical data:	TIX E+ thixotropic epoxy glue
Viscosity in 23±2°C	c.a. 15000 mPas
Density	1.16 g/m ³
Appearance	light-yellow colour paste
Mixing ratio component A:B (weight)	2:1
Potlife (in 100 cm ³)	c.a. 30 min.
The time of hardening at a temp. of 23°C	approx. 24 hours
The minimum-temperature of the hardening	10°C
The minimum-temperature of the use after hardening	-35°C
The maximum temperature of the use after hardening	100°C

The preparation of the surface:

The surface of the stone should be clean, dry and not greasy.

Products supplementary:

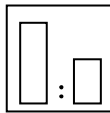
StoneColour

Procedure:

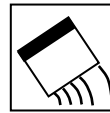
Prepare a part of glue. If necessary, to correct the colour of the glue by addition pigment paste StoneColour of NOVOL. Mix components. Pay attention of required quantity of the hardener. Apply KLAR E+ by the brush or the putty knife on the prepared surface. Use thin layers. Do not put back to the can the rest of the glue mixed with the hardener. Wait about 24 hours. After this time the surface of the stone is ready to next process.



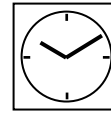
Clean
the surface



Mix ratio 2:1
potlife 30 min. /23 C



Apply



approx. 24hours/23 C

Tools cleaning:

The solvent to nitrocellulose products. The product Thin 880 of NOVOL is recommended.

Storage time and condition:

Store in a dry, cool place, away from sources of fire and heat. Direct sunlight should be avoided.
The glue: 12 months at the temperature of 20°C. The hardener: 12 months at the temperature of 20°C.

Industrial safety:

See Safety Data Sheet of this article

Capacity:

The glue appears in capacity: cans 1,5kg and 6kg.