

## SPECTRAL H 6005 hardener

### Fast, Standard, Slow

**Characteristics:**

SPECTRAL H 6005 hardener is second necessary component of SPECTRAL 2K colour system. It is a solvent solution of isocyanate resin.

**Mixing ratio:**

Proportions given are by volume.

SPECTRAL 2K Enamel	100
SPECTRAL H 6005 hardener Fast, Standard, Slow	33

**Application:**

- SPECTRAL H 6005 hardener Fast  
Use for small and larger repairs. Recommended working temperature below 18°C.
  
- SPECTRAL H 6005 hardener Standard  
Use for small and larger repairs as well as for complete body painting. Recommended working temperature 18 - 25°C.
  
- SPECTRAL H 6005 hardener Slow  
Use for larger repairs. Recommended working temperature 25 - 40°C.

**Drying time:**

- In the temperature of 20°C

	SPECTRAL Acrylic Topcoat 3+1		
	SPECTRAL H 6005 hardener Fast	SPECTRAL H 6005 hardener Standard	SPECTRAL H 6005 hardener Slow
Dust-free	12 min.	15 min.	20 min.
Tack-free	1.2 h.	3.0 h.	3.5 h.
Operation hardness	12 h.	14 h.	14 h.
End hardness	5 days	7 days	7 days

- In the temperature of 60°C

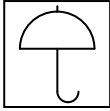
	SPECTRAL Acrylic Topcoat 3+1		
	SPECTRAL H 6005 hardener Fast	SPECTRAL H 6005 hardener Standard	SPECTRAL H 6005 hardener Slow
Dust-free	5 min.	5 min.	6 min.
Tack-free	10 min.	10 min.	15 min.
Operation hardness	35 min.	45 min.	45 min.
End hardness	50 min.	60 min.	60 min.

Notice: **Drying topcoat with fast hardener in higher temperature can cause loss of gloss and necessity of polishing.**

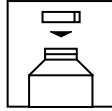
**Colour:**  
Clear (transparent).

**Tools cleaning:**  
NC solvent or Acryl Thinner SPECTRAL SOLV 855.

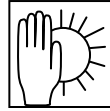
**Information signs:**



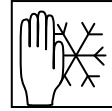
Keep away from moisture



Seal the container



Keep in a cool place



Protect from frost



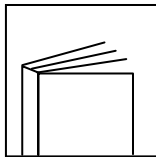
Contains isocyanates

**Storage time and conditions:**

Store in a cool, dry, ventilated area away from sources of heat and ignition. Keep away from direct sunlight.  
Protect against frost.  
9 months at 20°C.

**Industrial safety:**

See Safety Data Sheet of this article.



Technical data sheet - SPECTRAL 2K Acrylic Topcoat